DRAWING NO.
DCAV056

SUCTION - COPPER
I.D. - .878-.883 [22.30-22.43]
× ENTIRE LENGTH
PLUG, -21

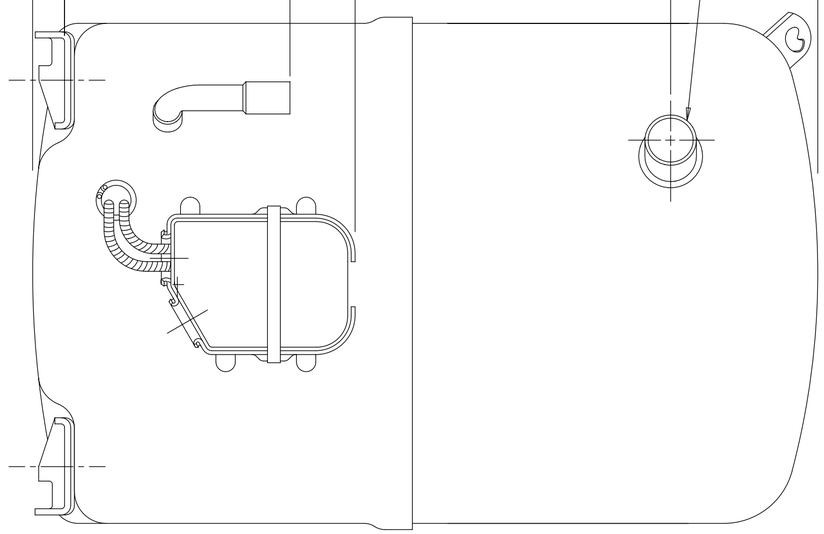
14.552-14.689
[369.62-373.10]

11.646-11.884
[295.67-301.99]

5.660-5.860
[143.76-148.84]

.434-.566
[11.02-14.38]

4.412-4.581
[112.07-116.36]



DISCHARGE - COPPER
END I.D. - .503-.508 [12.78-12.90]
× .855 MIN. [21.72 MIN.]
PLUG, -11

1.438 - 1.738
[36.53 - 44.15]

.850 - 1.150
[21.59 - 29.21]

8.292
[210.62] MAX.

7.475-7.525
[189.87-191.14]

.928-.948
[23.57-24.08]
(4)PLACES

.194 - .494
[4.93 - 12.55]

1.005 - 1.305
[25.54 - 33.16]

2.030

10.142
[257.61] MAX.

.803-.823 RAD.
[20.40-20.90]
(4) PLACES

.750-.760 DIA.
[19.05-19.30]
(4) HOLES

DIMENSIONS IN BRACKETS ARE MILLIMETERS

AV

Q.A. SYMBOLS

CK.	APR.	CHANGE	DATE
F	–	#239337-000 EXTRANEOUS INFO REMOVED	C.M.S. 24MAY00
E	6A	#238834-000 WAS 26223-1	J.C. 14NOV99
D	5A	#235604-17 WAS HA677-8	J.C. 02MAR99
C	5A	235604-6 WAS HA616	W.F.M. 9/2/97
B	5A	WAS HA619-10	T.M.G 5/24/95
A	-	#232299-2 WAS HA619-6	—
REL		#227180-9	

LT | LC

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NAME SALES COMPRESSOR

DWN.	CK.	APR.	SCALE
T.M.G 10/6/94	RAS	AMP	1"=2"

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TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL NOTED

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DRAWING NO. DCAV056